

Measuring carbon footprint through Life Cycle Assessments (LCAs)

Sustainability starts with transparency. That's why we carry out LCAs on our products, to understand their impact on the environment. So you can see the carbon footprint of your product at a glance, and we can work to make future products more sustainable. Everybody wins.



EVOLVE2 50

①	Plastics	0.28kg CO2-eq	5.42%
②	Metals	0.08kg CO2-eq	1.49%
③	Electronic components	0.25kg CO2-eq	4.92%
④	Printed circuit board	0.48kg CO2-eq	9.34%
⑤	Manufacturing	1.48kg CO2-eq	28.67%
⑥	Packaging	0.03kg CO2-eq	0.60%
⑦	Transport	2.29kg CO2-eq	44.14%
⑧	Usage	0.24kg CO2-eq	4.63%
⑨	End of life	0.04kg CO2-eq	0.79%

Product
carbon footprint

5.18

Bureau Veritas
verified kg CO2eq



Resources



Processing



Manufacturing



Distribution



Use



End of life

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EVOLVE2 55

①	Plastics	0.46kg CO2-eq	6.01%
②	Metals	0.82kg CO2-eq	10.80%
③	Electronic components	0.15kg CO2-eq	2.03%
④	Printed circuit board	0.72kg CO2-eq	9.42%
⑤	Manufacturing	1.27kg CO2-eq	16.78%
⑥	Packaging	0.25kg CO2-eq	3.32%
⑦	Transport	3.81kg CO2-eq	50.23%
⑧	Usage	0.03kg CO2-eq	0.38%
⑨	End of life	0.08kg CO2-eq	1.04%

Product
carbon footprint

7.59

Bureau Veritas
verified kg CO2eq



Resources



Processing



Manufacturing



Distribution



Use



End of life

The Evolve2 55 Desk stand is included in the total product carbon footprint and constitutes of 2.77 kg CO2-eq

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EVOLVE2 BUDS

①	Plastics	0.29kg CO2-eq	4.66%
②	Metals	0.32kg CO2-eq	5.25%
③	Electronic components	0.27kg CO2-eq	4.34%
④	Printed circuit board	1.91kg CO2-eq	31.01%
⑤	Manufacturing	1.14kg CO2-eq	18.44%
⑥	Packaging	0.03kg CO2-eq	0.51%
⑦	Transport	2.11kg CO2-eq	34.11%
⑧	Usage	0.08kg CO2-eq	1.31%
⑨	End of life	0.02kg CO2-eq	0.38%

Product
carbon footprint

6.17

Bureau Veritas
verified kg CO2eq



Resources



Processing



Manufacturing



Distribution



Use



End of life

The Evolve2 Buds Charging pad is included in the total product carbon footprint and constitutes of 1.33 kg CO2-eq

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PANACAST 20

①	Plastics	0.01kg CO2-eq	0.06%
②	Metals	9.44kg CO2-eq	36.75%
③	Electronic components	1.03kg CO2-eq	4.03%
④	Printed circuit board	1.17kg CO2-eq	4.55%
⑤	Manufacturing	1.21kg CO2-eq	4.72%
⑥	Packaging	0.02kg CO2-eq	0.08%
⑦	Transport	1.64kg CO2-eq	6.40%
⑧	Usage	11.12kg CO2-eq	43.26%
⑨	End of life	0.04kg CO2-eq	0.15%

Product
carbon footprint

25.70

Bureau Veritas
verified kg CO2eq



Resources



Processing



Manufacturing



Distribution



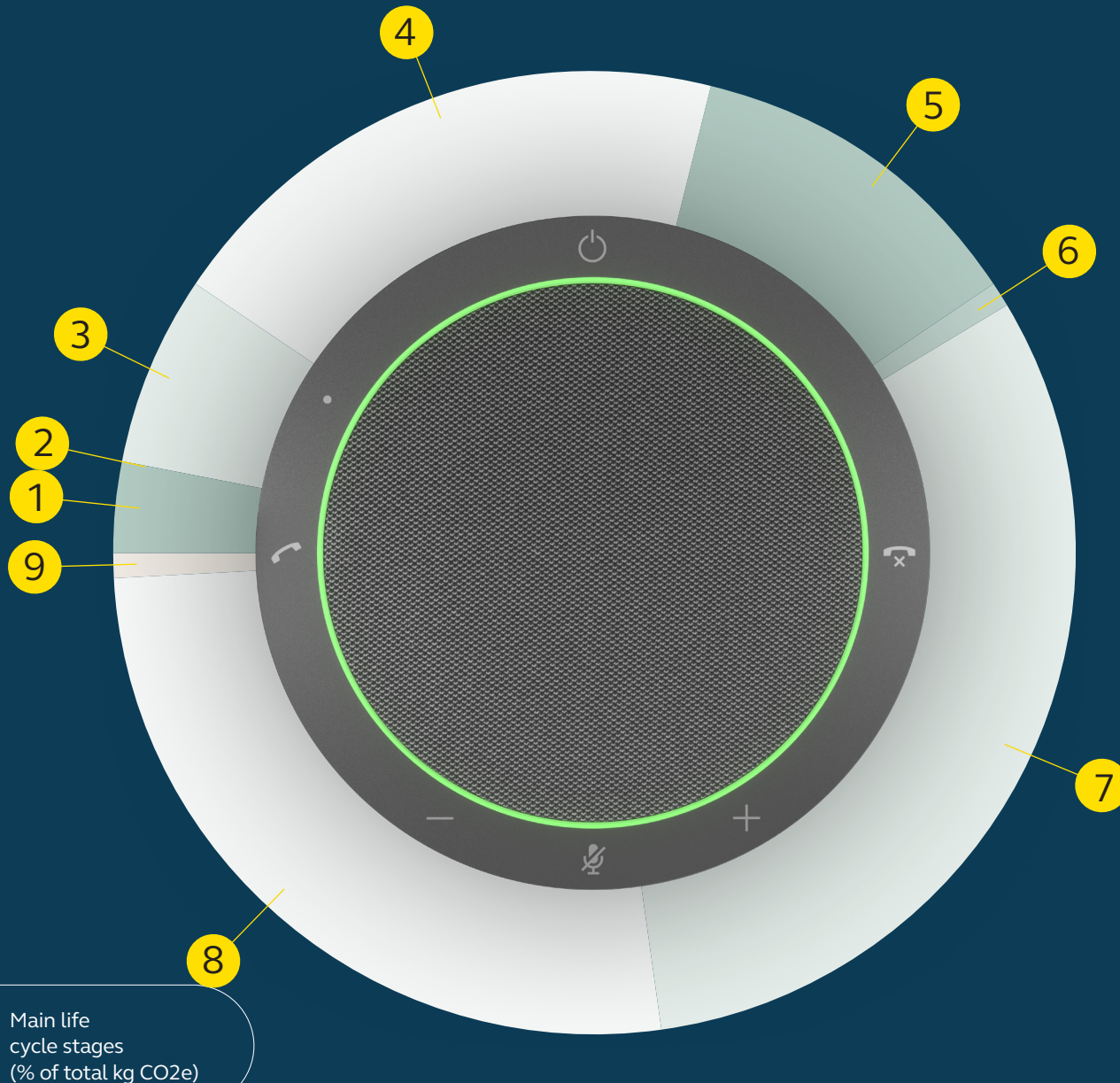
Use



End of life

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SPEAK2 40

①	Plastics	0.34kg CO ₂ -eq	3.21%
②	Metals	0.01kg CO ₂ -eq	0.10%
③	Electronic components	0.67kg CO ₂ -eq	6.24%
④	Printed circuit board	2.08kg CO ₂ -eq	19.38%
⑤	Manufacturing	1.28kg CO ₂ -eq	11.94%
⑥	Packaging	0.08kg CO ₂ -eq	0.73%
⑦	Transport	3.35kg CO ₂ -eq	31.19%
⑧	Usage	2.86kg CO ₂ -eq	26.69%
⑨	End of life	0.06kg CO ₂ -eq	0.52%

Product
carbon footprint

10.73

Bureau Veritas
verified kg CO₂eq



Resources



Processing



Manufacturing



Distribution



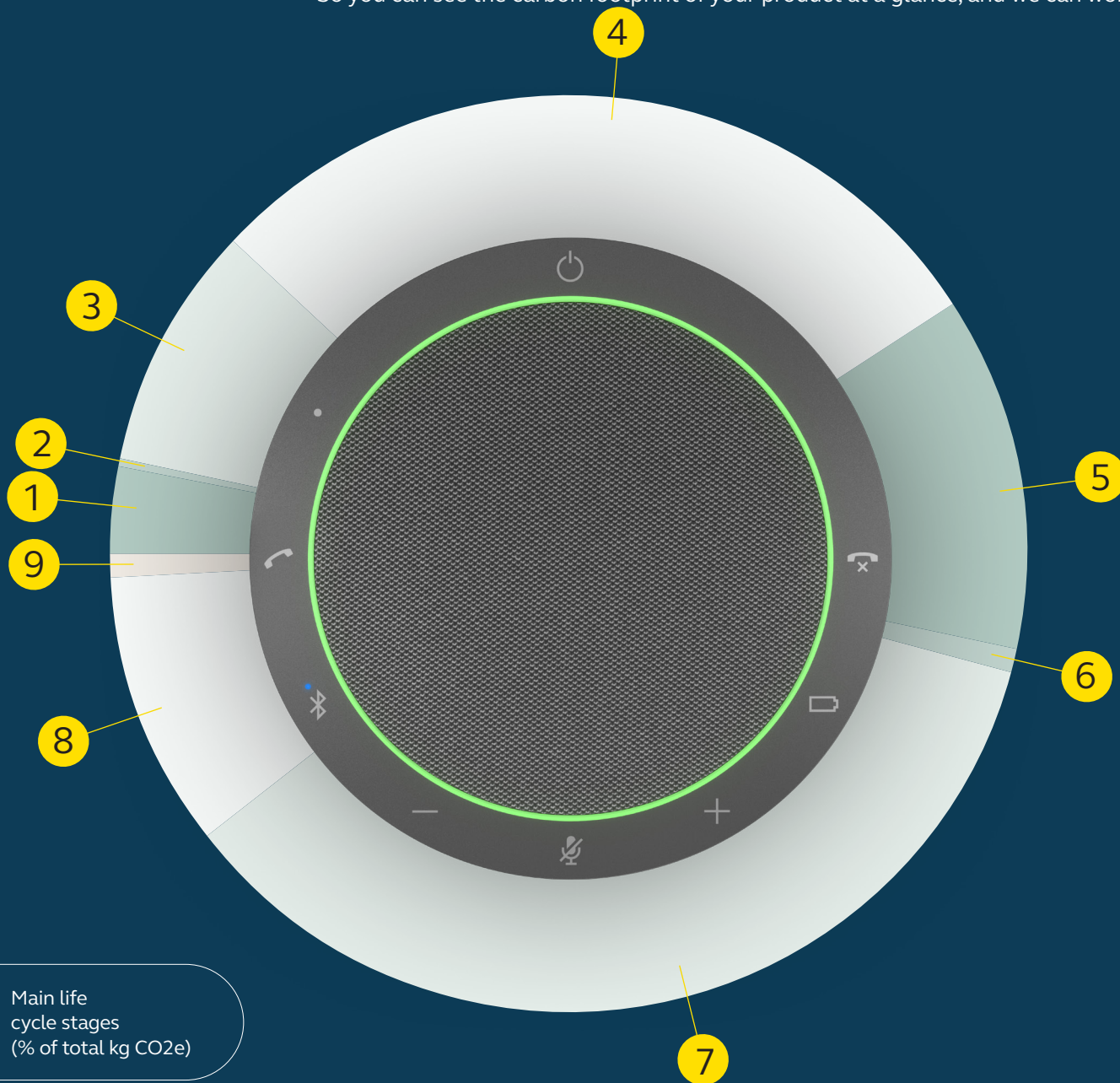
Use



End of life

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SPEAK2 55

①	Plastics	0.34kg CO2-eq	3.32%
②	Metals	0.01kg CO2-eq	0.10%
③	Electronic components	0.91kg CO2-eq	8.83%
④	Printed circuit board	2.99kg CO2-eq	28.91%
⑤	Manufacturing	1.28kg CO2-eq	12.37%
⑥	Packaging	0.08kg CO2-eq	0.76%
⑦	Transport	3.65kg CO2-eq	32.29%
⑧	Usage	1.02kg CO2-eq	9.81%
⑨	End of life	0.06kg CO2-eq	0.62%

Product
carbon footprint

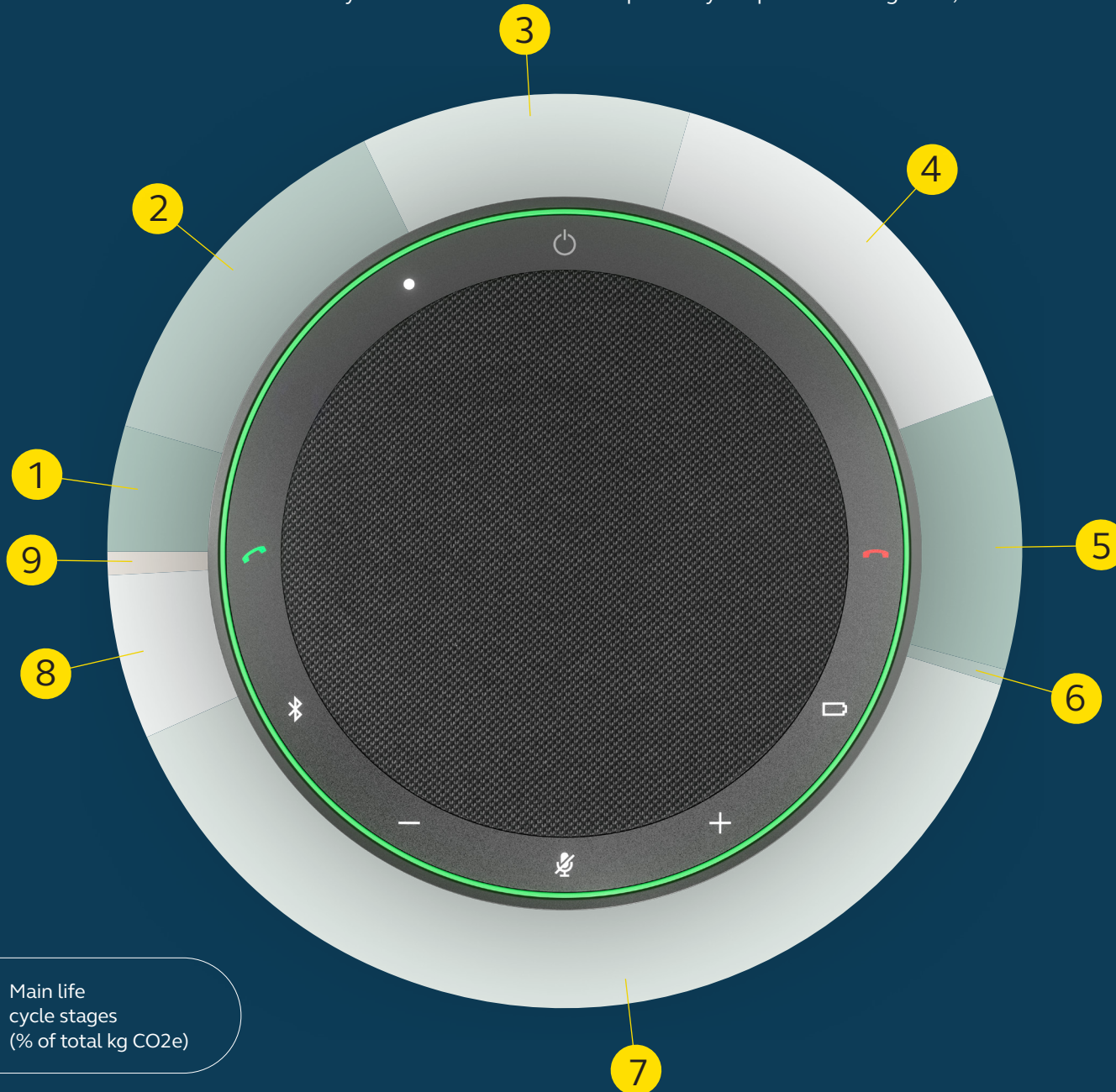
10.36

Bureau Veritas
verified kg CO2eq



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Main life cycle stages
(% of total kg CO₂e)

SPEAK2 75

①	Plastics	0.63kg CO ₂ -eq	4.68%
②	Metals	1.78kg CO ₂ -eq	13.30%
③	Electronic components	1.56kg CO ₂ -eq	11.66%
④	Printed circuit board	1.99kg CO ₂ -eq	14.86%
⑤	Manufacturing	1.33kg CO ₂ -eq	9.95%
⑥	Packaging	0.07kg CO ₂ -eq	0.51%
⑦	Transport	5.16kg CO ₂ -eq	38.49%
⑧	Usage	0.77kg CO ₂ -eq	5.78%
⑨	End of life	0.10kg CO ₂ -eq	0.76%

Product carbon footprint

13.39

Bureau Veritas
verified kg CO₂e



Resources



Processing



Manufacturing



Distribution



Use



End of life